

- Teach a few fundamental woodworking techniques common to all projects
- \*Know safety factors in furniture construction
- Learn project techniques by following one project — the hanging stock
- Learn to "deconstruct" any dungeon furniture you see and apply these techniques to successfully build your own, custom furniture

#### 4 Where we're headed

- Decide the goals of furniture project
- Think of the construction physics
- Learn basic construction techniques
- Decide on required tools & optional tools

#### 5 Where we're headed-2

- Making a plan/reverse engineering
- •Planning projects stepby-step
- Finishing possibilities
- Furniture to consider

#### 6 Goals of furniture

- •What do you want to do with it?
- •Who will you use it with?
- •How durable must it be?
- Stationary, convertible, or portable?

### 7 Construction physics

Think about the stresses involved

- Static versus dynamic stress Bracing for stress Knowing your material weaknesses Build it twice techniques
- 8 🔳 Bad design No No!
- 9 🔳 Basic construction
  - Cutting wood square
  - Making strong joints
  - •Cross-grain versus end grain
  - Lap joints
  - Joist hangers
  - Glues & screws
- 10 Required tools
  - •Drill & bits
  - Circular saw
  - Screwdrivers & bits
  - Squares
  - Sandpaper
- 11 Drill & bits
- 12 Circular Saw
- 13 🔳 Be Square
- 14 🔳 Sandpaper & elbow grease
- 15 Optional tools
  - Sabre saw
  - Chisel set
  - Clamps
  - •Hammer
  - Planes
- 16 Power tool #3
- 17 Hand tools
- 18 🔳 Basic lap joints
- 19 Making a plan/ reverse Engineering
  - •The hanging stock
  - •One X-cross design
  - Reverse engineering anything you see...
- 20 Planning a project step-wise
  - •Figure the angles
  - Determine the stresses

- Use the right joints
- •Plan the steps
- Construct it in your mind —twice
- •Build the motha already!

## 21 the stock: step-by-

- Determine neck & wrist hole requirements
- Mark up 33" board, middle split and center lines for neck & wrist holes
- •Drill starter bores for holes
- Cut out neck & wrist holes (before half-cut)
- \*Sand neck & wrist holes
- Cut board in half
- •File (if required) then sand half cuts
- Mark, drill holes for hinge & clasp
- Mark, drill pilots, drill main holes
- Attach hardware

#### 22 Hanging stock – tips

- Household protractors
- Pilot hole tricks
- •"Pushing" a blade nono!
- •Pushing a blade tips
- Marking hardware holes (looooong screws... oh yah!)
- 23 Household protractors
- 24 Measured & ruled
- 25 Pilot hole tricks
  - •Use a "spade" bit to get a pilot hole that will fit the required sabre saw blade. 3/8" works fine here, and allows about the narrowest sabre blade that will cut "2-by" stock without breaking.
- 26 Pilot Hole tricks

- 27 Pilot Hole tricks
- 28 Pushing a blade
- 29 Pushing a blade
- 30 Pushing a blade
- 31 Pilot holes, part 2
  - •You can use heavy-duty hinges & hardware for effect or decorative. But make sure to use long, sharp-thread screws, 'cause you're going into end-grain.
- 32 Pilot holes, part 2
- 33 Pilot holes, part 2
- 34 Construction adhesive
  - Use adhesive glue for VERY permanent construction projects; this stuff is stronger than the wood itself!
  - •Make sure you "dry fit" parts first, then align parts perfectly before final placement and clamping.
- 35 Doist/deck brackets
  - •When making heavy, permanent furniture, use joist & deck brackets for easy, fast, and strong butt joints. I've used them for 4x8 "fuck" tables, suspension tables, and racks. Remember to brace for "spread"! (The record for that table was 18 people... no problem!)
- 36 🔳 Finishing
  - •Paint, antique, or stain?
  - Prepare surfaces carefully!
  - •Test the finish on scrap
  - Plan order of surface treatment—think drips!
  - Upholster surfaces

- 37 Paint / antique /
  stain
  38 Advanced project:
  the x-cross
   Determine if cross will be
  - attached to wall or be free-standing (NOT recommended!)
  - Consider max & min heights of "targets"
  - •Will your cross be permanent or must you allow for disassembly now and then?

# 39 X-cross project steps

- Lay out one side on floor with marked center line
- Lay other side on top of first, measure to make sure sides are symmetrical — then "tack" screw together
- Mark cross-over section where wood will be removed
- Make multiple cuts, .25" apart in removal area, depth = 1/2 board thickness
- Chisel out kerfs
- •Repeat on second board
- •Join sides of cross together with construction cement and screws
- 40 Marking out the cross angles
- 41 X-cross project steps
  - •Trim top & bottom so they're parallel to future floor
  - Cut out foot holes

- Lean against wall to determine desired cross angle to vertical on 3/4" plywood cut to measure as base )quarter-round edging
- Mark back of cross for mid-height angle support
- Cut & align mid-height bracket
- Mark for upper bracket, measure & cut bracket
- Mount bracket to wall
- Make foot platforms, mount with front bracket attached, then screw 'n glue back bracket
- Finish cross, foot platforms, brackets, plywood platform

## 42 Trimming top & bottom

- •This shows the step to trim the "feet" and "head" so that the surfaces will be parallel to the floor.
- •The side art shows possible designs for the shield that will cover up the board laps.

#### 43 The foot platforms

- You need to cut out and prepare the foot platforms
- •When you attach to the X-cross, make sure you've only mounted the back support bracket—the front one will be added later to ensure a perfect fit—first to X cross, then to platform, important!
- 44 Mounting to wall

- \*When you have the flat "X" made, you'll screw 'n glue another 2x4 perpendicular and in the center of each "X" arm. This will provide enormous support. Though this drawing doesn't show it, you'll also do the same for the mid-height bracket.

  Note the 45° brackets everywhere for additional support (these eliminate end-grain by the way)
- 45 X-cross project

#### steps

- Apply second coat of finish
- Lean cross up on bracket on plywood base
- Mark plywood base for mounting
- Put in mid-height brace, mark plywood base for mounting
- Remove cross from wall, mount base & midheight brace
- Put cross back up against upper bracket, permanently mount
- Design, assemble, upholster X-shield (have bolts coming through, matching holes drilled in cross)
- Mount shield
- •Tie someone up and beat 'em!
- 46 Deconstructing Kneelers
- 47 Stocks & more stocks
- 48 Vertical Stocks
- 49 Horses & semihorses
- 50 🔳 A- and X-crosses

51 The Rack 52 You deviant you! 53 Non-Wood options Pipe construction •Pipe & wood Steel rod, welded 54 Pipe construction 55 Pipe & wood 56 Pipe & wood 57 Final exam 58 Questions? Comments! •I hope you got what you needed out of this presentation! •If you don't ask questions now, you'll wish you did as soon as you get home! •You can always e-mail me with your questions at JlubeJack@gmail.com •Thanks for listening! 59 Like beyond vanilla? Tell your friends back home!!! 60 🔳 Links •Here's a few of the books I recommend; all available on Amazon of course 61 💷 62 💷 63 Mini-bibliography The Topping Book Dossie Easton, Catherine A. Liszt The Bottoming Book Dossie Easton, Catherine A. Liszt Leathersex Joseph W. Bean •Leatherman's Handbook Larry Townsend 64 Mini-bibliography

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